

**36021V5J****GPD315 VARIABLE SPEED CONSTANTS (HIGH VOLTAGE)**

| GPD315 CONSTANT | GPD315 VALUE  | GPD315 CONSTANT | GPD315 VALUE |
|-----------------|---------------|-----------------|--------------|
| NO01            | 10 initialize | NO28            | 105          |
|                 | 4 program     | NO29            | 125          |
|                 | 0 lockout     | NO30            | 147          |
| NO02            | 0             | NO31            | 17           |
| NO03            | 1             | NO37            | 2            |
| NO04            | 1             | NO80            | 2            |
| NO05            | 0             | NO50            | 1            |
| NO08            | 1             | NO51            | 2            |
| NO11            | 147           | NO54            | 8            |
| NO12            | 460           | NO52            | 6            |
| NO13            | 60            | NO55            | 11           |
| NO14            | 3             | NO53            | 7            |
| NO15            | 22.4          | NO56            | 5            |
| NO16            | 1.5           | NO57            | 15           |
| NO17            | 15            | NO81            | 2            |
| NO19            | 35            | NO82            | 10           |
| NO20            | 20            | NO92            | 1            |
| NO21            | 120           | NO93            | 200          |
| NO22            | 80            | NO94            | 200          |
| NO24            | 11.4          | N103            | .7           |
| NO25            | 8.7           |                 |              |
| NO26            | 17            |                 |              |

**NOTE: ENTER IN THE ORDER LISTED**

Release Date: November 14, 2002

Revision A